



'04 KX250F/RM-Z250

Thank you for selecting and purchasing a TiForce exhaust system for your KX250F/RM-Z250. TiForce is the world's finest titanium exhaust system available today. Please read the following instructions and materials to fully familiarize yourself with new exhaust system before getting started.

Before Installation

- Verify that all parts and accessories have been included (see list below).
 - Coat all exhaust pipe mating joints with anti-seize compound / lubricant.
 - Read and review these instructions, cautions, diagrams and images prior to starting any work.
1. Remove the seat and right-side rider's plate. And remove the standard exhaust.
 2. Loosely attach the front exhaust pipe to the engine. (See Picture 2)
 - * We recommend you use a new gasket, to prevent air leak
 - * A standard flange-nut is required. Loosely tighten by hand.
 3. Insert the tail pipe in to the loosely attached front exhaust pipe. And shake the whole assembly gently. Using the Collar A and bolt enclosed, loosely tighten (M8*35, M8 Locknut, Collar A)
 4. Insert the tail pipe into the Silencer and using the enclosed bolt and Aluminum Collar, loosely attach to the same position as for the standard exhaust. (M8*40, Collar B, Silencer Band, Rubber Band)
 5. Securely tighten, first the exhaust flange, and the tail pipe, and finally the silencer band.
 6. Attach the spring to the connection point with the Silencer.
 7. Attach the Heat Shield to the front pipe. (truss screw x2)
 8. Attach the seat and the rider's plate taken off in above 1.
 9. Make sure all bolts and nuts are securely tightened. Wipe off oil and start the engine. Check if there is air leak.



General Cautions For Exhaust System Installations

CAUTION –For your safety, carefully read these instructions and those above, and fully familiarize yourself with the content before beginning installation and use. Keep these instructions in a safe place for future reference. Install the exhaust system as explained in these instructions.

DANGER –when the motor is running, and shortly after it has been turned off, the motorcycle, the exhaust system and end-can will be hot. Severe burns, bodily injury and even death may result.

DANGER –Keep gasoline and other flammable materials away from the exhaust system at all times. Exposure of gasoline and to heat can lead to fire.

CAUTION –Stop the motorcycle should the exhaust system come in contact with people or animals. Never touch the exhaust system when hot. Direct contact with the system can cause burns.

DANGER –Allow the motor to cool before installing or removing the exhaust system. Working with a hot motor can lead to burns.

CAUTION –Stand the motorcycle on a flat and level surface and ensure that the motorcycle is stable before installing the exhaust system. Bodily injury and /or death could result to you or others if the motorcycle falls over. Damage may also result to the motorcycle or nearby property or equipment.

DANGER –Start and run the motorcycle in a well-ventilated area. With prolonged exposure to exhaust gas you run the risk of severe oxygen deficiencies, bodily injury or death may result.

CAUTION –Install the muffler only on the specified model of motorcycle. Improper installation will lead to loss of performance and or damage to the motorcycle.

CAUTION –Do not disassemble, modify or remodel this exhaust system.

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Enclosed parts

Front pipe	1	Tail pipe	1	Silencer	1
Collar A(10x20)	1	Collar B(25x24)	1	Silencer band	1
Rubber Band (344m)	1	M8 Bolt 35mm	1	M8 Bolt 40mm	1
truss screw	2	M8 Large Washer	1	M8 Lock-nut	1
Heat Shield	1	Springs	3		



picture 1



picture 2



picture 3