



Ti Full Exhaust System for Suzuki TL1000R

Thank you for selecting and purchasing this TiForce exhaust system for your TL1000R. TiForce is the world's finest titanium exhaust system available today. Please read these instructions to fully familiarize yourself with the new exhaust system before getting started.

Before Installation

- Disconnect the battery while you carry out the work
- Make sure all parts are included before beginning installation
- Refer to the manufacturer's manual for stock part removal and fitting
- Use new exhaust gaskets
- Apply liquid gasket to each insertion joint

Parts List

1) Flange Assy	(1)	2) Front Pipe	(1)	3) Middle Pipe	(1)
4) Rear Bank Pipe	(1)	5) Tail Pipe R	(1)	6) Tail Pipe L	(1)
7) Silencer R	(1)	8) Silencer L	(1)	9) Silencer Stay	(2)
10) Rubber Band	(2)	11) Silencer Band	(2)	12) Clamp	(1)
13) Spring	(8)	14) Indicator Kit	(1)	15) M8x20 Bolt	(3)
16) M8 Washer	(3)	17) M8 Lock Nut	(1)		





Important Notes

Read these instructions completely and carefully, and familiarize yourself with the content before beginning installation and use. Keep these instructions for future reference. Make sure you install the exhaust system EXACTLY as described in these instructions.

- Install the exhaust system only on the specified model of motorcycle. Improper installation will lead to loss of performance and/or damage to the motorcycle. Do not disassemble, modify, or remodel this exhaust system.
- Allow the motor to cool before installing or removing the exhaust system. NEVER work on a hot motor or exhaust system.
- While the engine is running and shortly after it has been turned off, the motorcycle and exhaust system (including end cans) will be very hot. Severe burns, bodily injury and even death may result if you touch them or come into close proximity to them.
- Stand the motorcycle on a flat and level surface and ensure that the motorcycle is stable before installing the exhaust system. Bodily injury and/or death (to you or others) may result if the motorcycle falls over. Damage may also result to the motorcycle and/or nearby property or equipment.
- Start and run the motorcycle in a well-ventilated area. Prolonged exposure to exhaust fumes may result in severe oxygen deficiencies, bodily injury, or death.
- Keep gasoline and other flammable materials away from the exhaust system at all times. Exposing gasoline and/or its vapours to heat can lead to fire and/or explosion.

