



Suzuki '08- GSX-1300R Dual Slip-on

Thank you for selecting and purchasing a TiForce exhaust system for your Suzuki GSX1300R. TiForce is the world's finest titanium exhaust system available today. Please read the following instructions and materials to fully familiarize yourself with your new exhaust system before getting started. Instructions are also available in Adobe Acrobat PDF format on the TiForce website (www.tiforce.com).

Before Installation

- Verify that all parts and accessories have been included (see list below).
 - Coat all exhaust pipe matching joints with anti-seize compound / lubricant.
 - Read and review these instructions, cautions, diagrams and images prior to starting any work.
 - TiForce recommends the use of light-duty thread locking agent (ie Blue Loctite) on all exhaust mounting fasteners – especially the fasteners on passenger footrest brackets and all silencers mounting hardware.
1. Remove the L and R stock silencers. (save stock nuts for reuse)
 2. Remove the clamp band from the stock silencer. Save this for the next step.
 3. Lightly attach the removed clamp band to the TiForce tail pipe. Attach the tail pipe to the stock headpipe section but do not fully tighten the clamp band.
 4. Lightly attach the enclosed silencer stay to the foot peg bracket by enclosed M8x45mm bolt, M8 large washer and stock nut saved from step 1) For left side, put enclosed aluminum collar between the silencer stay and the footpeg stay by enclosed M8x60mmbolt, M8 large washer and stock nut saved from step 1)
 5. Insert the TiForce can to the tail pipe and attach springs. Carefully align the two silencer bands so that they are parallel to each other. Make sure that the rubber pads fully cover the silencer bands. Tighten the 6mm hardware (2 6x25mm bolt, 2 M6 nut, 4 M6washer). (See Fig. 1 for Polished silnecer, See Fig 2 for Carbon silencer.) Use caution when tightening the 6mm hardware and the two bands so as not to crush or distort the sleeve of the can. Repeat the same procedure for left TiForce can.
 6. Attached the supplied springs to all the joints. Make sure the exhaust system is free and clear of the bike and fairing. If necessary, adjust for proper clearance.
 7. Using some brake and contact cleaner on a clean rag, carefully wipe down the entire exhaust system to remove any residual oils, anti seize, fingerprints and dirt prior to starting the motor. **FAILURE TO CLEAN THE TUBING AND CAN MAY RESULT IN PERMANENT STAINING OF THE SYSTEM WHEN HEATED.**
 8. Make sure that there is adequate clearance for the exhaust. If clearance is tight, use a spacer or washer to prevent contact the exhaust.
 9. Start the engine and check for exhaust leaks. END



Enclosure:

Tail pipe	1	L silencer	1
R silencer	1	Silencer stay	2
Silencer band	4	Band rubber	4
Joint spring	4	Aluminum collar	1
M8 bolt 65mm	1	M8 bolt 45mm	1
M8 large washer	2	M6 bolt 20mm	4
M6 nut	4	M6 washer	8

General Cautions for Exhaust System Installations

CAUTION –For your safety, carefully read these instructions and those above, and fully familiarize yourself with the content before beginning installation and use. Keep these instructions in a safe place for future reference. Install the exhaust system as explained in these instructions.

DANGER –when the motor is running, and shortly after it has been turned off, the motorcycle, the exhaust system and end-can will be hot. Severe burns, bodily injury and even death may result.

DANGER –Keep gasoline and other flammable materials away from the exhaust system at all times. Exposure of gasoline and to heat can lead to fire.

CAUTION –Stop the motorcycle should the exhaust system come in contact with people or animals. Never touch the exhaust system when hot. Direct contact with the system can cause burns.

DANGER –Allow the motor to cool before installing or removing the exhaust system. Working with a hot motor can lead to burns.

CAUTION –Stand the motorcycle on a flat and level surface and ensure that the motorcycle is stable before installing the exhaust system. Bodily injury and /or death could result to you or others if the motorcycle falls over. Damage may also result to the motorcycle or nearby property or equipment.

DANGER –Start and run the motorcycle in a well-ventilated area. With prolonged exposure to exhaust gas you run the risk of severe oxygen deficiencies, bodily injury or death may result.

CAUTION –Install the muffler only on the specified model of motorcycle. Improper installation will lead to loss of performance and or damage to the motorcycle.

CAUTION –Do not disassemble, modify or remodel this exhaust system.

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Assembly of silencer band and silencer stay

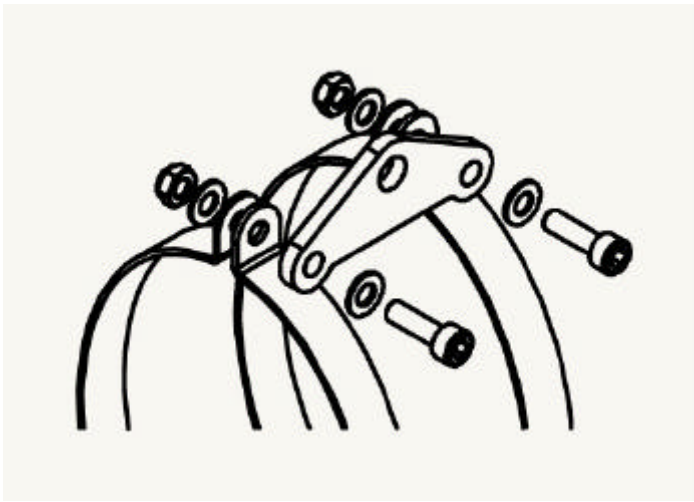


Fig 1: For polished silencer

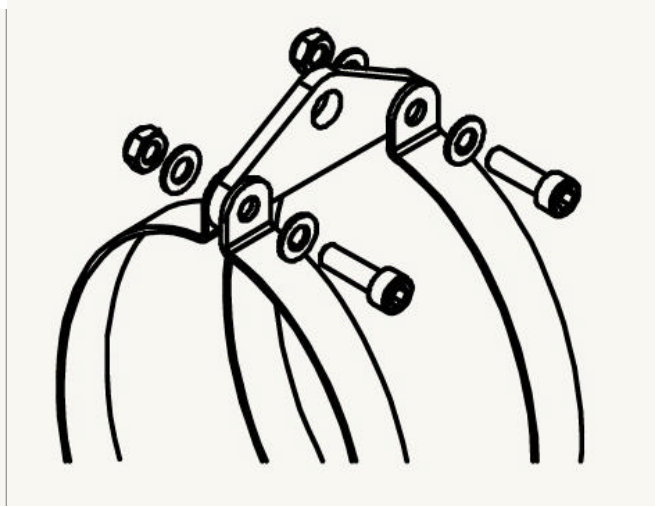


Fig. 2: For Carbon silencer

