

HONDA CBR1000RR Slip-on

Thank you for selecting and purchasing a TiForce exhaust system for your CBR1000RR.

TiForce is the world's finest titanium exhaust system available today. Please read the following instructions and materials to fully familiarize you with new exhaust system before getting started.

Instructions are also available in Adobe Acrobat PDF format on the TiForce website, www.tiforce.com,

Before Installation

- Verify that all parts and accessories have been included (see list below).
- Coat all exhaust pipe mating joints with anti-seize compound / lubricant.
- Read and review the instructions, cautions, diagrams and images prior to starting any work.

1. Remove the seat fairing.
2. Referring to the Honda manufacturer's instructions, remove the standard exhaust silencer.
 - ★ Detach the wire of exhaust control device.
 - ★ Save the standard bolts (3) for reuse.
3. Put the enclosed clip nut to the TiForce tail pipe and lightly attach this to the standard headers by a standard bolt saved in step 2.
(For '04-'05 model, use M8 clip nut. For '06-07 model, use M6 clip nut.)
4. Insert silencer to the tail pipe. Attach the silencer by enclosed silencer bands, band rubbers and L shape stays to the position where the standard silencer is mounted. (Use capbolt M8x20mmx2, M8washerx2 and standard bolt x 2)
5. Jiggle the whole assemble for better fitting. Attach the supplied springs to all the joints. Use a spring puller to prevent damage to the springs that could lead to future failure.
6. Make sure the exhaust system is free and clear of the motorbody. Securely tighten all fasteners.
7. Using some brake and contact cleaner on a clean rag, carefully wipe down the entire exhaust system to remove any residual oils, anti seize, finger prints and dirt prior o starting the motor. Failure to clean the tubing and can may result in permanent staining of the system when heated.
8. Check that all fasteners are tightened per specifications, then start the motor and check for exhaust leaks.
9. Reinstall the seat faring.

Enclosed parts

- | | | | | |
|------------------|-----------------------------|---|------------------|---|
| 1. Tail pipe x 1 | 5. M6 clip nut (for '06-07) | 1 | 9.. L shape stay | 2 |
| 2. Silencer x 1 | 6. M8 clip nut (for '04-05) | 1 | Short spring | 2 |
| 3. Silencer band | 7. Cap bolt M8x20 | 2 | 10. | |
| 4. Band rubber | 8. M8 large washer | 2 | | |

General Cautions For Exhaust System Installations

CAUTION –For your safety, carefully read these instructions and those above, and fully familiarize yourself with the content before beginning installation and use. Keep these instructions in a safe place for future reference. Install the exhaust system as explained in these instructions.

DANGER –when the motor is running, and shortly after it has been turned off, the motorcycle, the exhaust system and end-can will be hot. Severe burns, bodily injury and even death may result.

DANGER –Keep gasoline and other flammable materials away from the exhaust system at all times. Exposure of gasoline and to heat can lead to fire.

CAUTION –Stop the motorcycle should the exhaust system come in contact with people or animals. Never touch the exhaust system when hot. Direct contact with the system can cause burns.

DANGER –Allow the motor to cool before installing or removing the exhaust system. Working with a hot motor can lead to burns.

CAUTION –Stand the motorcycle on a flat and level surface and ensure that the motorcycle is stable before installing the exhaust system. Bodily injury and /or death could result to you or others if the motorcycle falls over. Damage may also result to the motorcycle or nearby property or equipment.

DANGER –Start and run the motorcycle in a well-ventilated area. With prolonged exposure to exhaust gas you run the risk of severe oxygen deficiencies, bodily injury or death may result.

CAUTION –Install the muffler only on the specified model of motorcycle. Improper installation will lead to loss of performance and or damage to the motorcycle.

CAUTION –Do not disassemble, modify or remodel this exhaust system.

TiForce Japan Co., Ltd
8160-1, Kou-cho
Suzuka city, Mie
513-0836, Japan

81-593-701881 tel
81-593-701882 fax

<http://www.tiforce.co.jp>
sales@tiforce.co.jp

