



'04- YZF-R1 SLIP-ON

Thank you for selecting and purchasing a TiForce exhaust system for your Yamaha '04- YZF-R1. TiForce is the world's finest titanium exhaust system available today. Please read the following instructions and materials to fully familiarize yourself with new exhaust system before getting started.

Before Installation

- Verify that all parts and accessories have been included (see list below).
 - Coat all exhaust pipe mating joints with anti-seize compound / lubricant.
 - Read and review these instructions, cautions, diagrams and images prior to starting any work.
1. Remove the seat cowl, silencer protector 1 and 2, right and left silencer and the tail joint.
 2. Inspect the exhaust gasket. Replace if necessary. Attach the tail joint to the tail pipe using the stock band.
 3. Attach the left tail pipe and right tail pipe in order to the tail joint attached in step 2.
 4. Loosely fasten the stay of the right tail pipe. (See Pic. 1)
 5. Insert the right and left silencer to the tail pipe and attach springs.
 6. Loosely attach the silencer band rubber, silencer band to the silencer.
 7. Using some brake and contact cleaner on a clean rag, carefully wipe down the entire exhaust system to remove any residual oils, anti-seize, fingerprints and dirt prior to starting the motor. (Failure to clean the tubing and silencer may result in permanent staining of the system when heated.)
 8. Make sure the exhaust system is free and clear of the bike. If necessary, adjust for proper clearance.
 9. Go back and tighten all fasteners.
 10. Check that all hardware is tightened, then start the motor and check for exhaust leaks.
 11. Reinstall the seat cowl removed in step 1.

End



Pic 1



General Cautions For Exhaust System Installations

CAUTION –For your safety, carefully read these instructions and those above, and fully familiarize yourself with the content before beginning installation and use. Keep these instructions in a safe place for future reference. Install the exhaust system as explained in these instructions.

DANGER –when the motor is running, and shortly after it has been turned off, the motorcycle, the exhaust system and end-can will be hot. Severe burns, bodily injury and even death may result.

DANGER –Keep gasoline and other flammable materials away from the exhaust system at all times. Exposure of gasoline and to heat can lead to fire.

CAUTION –Stop the motorcycle should the exhaust system come in contact with people or animals. Never touch the exhaust system when hot. Direct contact with the system can cause burns.

DANGER –Allow the motor to cool before installing or removing the exhaust system. Working with a hot motor can lead to burns.

CAUTION –Stand the motorcycle on a flat and level surface and ensure that the motorcycle is stable before installing the exhaust system. Bodily injury and /or death could result to you or others if the motorcycle falls over. Damage may also result to the motorcycle or nearby property or equipment.

DANGER –Start and run the motorcycle in a well-ventilated area. With prolonged exposure to exhaust gas you run the risk of severe oxygen deficiencies, bodily injury or death may result.

CAUTION –Install the muffler only on the specified model of motorcycle. Improper installation will lead to loss of performance and or damage to the motorcycle.

CAUTION –Do not disassemble, modify or remodel this exhaust system.

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Enclosed parts

Tail joint	1	Silencer Band	2
Tail Pipe (L)	1	Silencer Band Rubber	2
Tail Pipe (R)	1	Short spring	4
Silnecer (L)	1	M8 nut	1
Silencer (R)	1		

