



' 03- SV1000S

Thank you for selecting and purchasing a TiForce exhaust system for your ' 03- SV1000S.

TiForce is the world's finest titanium exhaust system available today. Please read the following instructions and materials to fully familiarize you with new exhaust system before getting started.

Before Installation

- Apply liquid gasket to each insertion joint
 - Make sure all parts are included
 - Please refer to the manufacturer's manual for standard part removal and fitting
 - For safety, disconnect the battery while you carry out the work
 - Please fit a new exhaust gasket
1. Take off the under-cowl, rear indicator lights and passenger foot pegs.
 2. Take off the stock exhaust leaving the header-pipes in place.
 3. Using the stock bolt, loosely attach Flange Assy. (1) to the front-bank side
 4. Connect the front, middle and rear-bank pipes. (As in Pic 2)
 - Loosely attach the clamp ring to the rear-bank pipe. (As in Pic 3)
(M8 x 20 bolt, M8 washer, M8 lock nut)
 - Insert new gasket into the rear-bank pipe.
 5. Attach the exhaust pipe assembly described in 4. to the Flange Assy. and rear-bank head pipe using the spring.
 6. Attach each tail pipe at right and left side
 7. At the passenger foot peg attachment position, attach the Silencer Stays, L and R
(To do this, use the tandem spacer and an M8 x 95mm bolt)(As in Pic 1)
 - ? If passenger foot pegs are not to be fitted, please use the stock bolt
 8. Insert each Silencer to the tail pipes and attach using the spring. Fix the Silencer to the Stay using the Silencer Band and Silencer Rubber Band.
 - ? While attaching the left side Silencer, insert the Silencer Spacer between the Silencer Stay and the Silencer Band
 9. While ensuring all components are correctly aligned and will not affect any part of the motorcycle tighten all fasteners to firmly attach them.
 10. Reconnect the battery.
 11. Wipe any oil from the exhaust and the Silencer.
 12. Make sure each nut and bolt is firmly tightened. Start the engine and check each connection for leaks.
 13. Attach the included indicator kit (16) to the seat cowl
(connect the cables with the connector included).
 14. Attach the under cowl.

All done. Complete!



General Cautions For Exhaust System Installations

CAUTION –For your safety, carefully read these instructions and those above, and fully familiarize yourself with the content before beginning installation and use. Keep these instructions in a safe place for future reference. Install the exhaust system as explained in these instructions.

DANGER –when the motor is running, and shortly after it has been turned off, the motorcycle, the exhaust system and end-can will be hot. Severe burns, bodily injury and even death may result.

DANGER –Keep gasoline and other flammable materials away from the exhaust system at all times. Exposure of gasoline and to heat can lead to fire.

CAUTION –Stop the motorcycle should the exhaust system come in contact with people or animals. Never touch the exhaust system when hot. Direct contact with the system can cause burns.

DANGER –Allow the motor to cool before installing or removing the exhaust system. Working with a hot motor can lead to burns.

CAUTION –Stand the motorcycle on a flat and level surface and ensure that the motorcycle is stable before installing the exhaust system. Bodily injury and /or death could result to you or others if the motorcycle falls over. Damage may also result to the motorcycle or nearby property or equipment.

DANGER –Start and run the motorcycle in a well-ventilated area. With prolonged exposure to exhaust gas you run the risk of severe oxygen deficiencies, bodily injury or death may result.

CAUTION –Install the muffler only on the specified model of motorcycle. Improper installation will lead to loss of performance and or damage to the motorcycle.

CAUTION –Do not disassemble, modify or remodel this exhaust system.

TiForce Japan Co., Ltd.
13-25, Minami Ejima
Suzuka city, Mie
510-0235, Japan

81-593-873992 tel
81-593-873993 fax

<http://tiforce.co.jp>
sales@tiforce.co.jp

Enclosed parts

1) Flange Assy.	1	9) Silencer Stay L	1	17) M8 x 95mm Bolt	4
2) Front Pipe	1	10) Silencer Stay R	1	18) M8 Washer	3
3) Middle Pipe	1	11) Tandem Spacer	4	19) M8 x 20mm Bolt	2
4) Rear Bank Pipe	1	12) Silencer Rubber Band 2		20) M8 x 30mm Bolt	1
5) Tail Pipe R	1	13) Silencer Band	2	21) M8 Lock Nut	3
6) Tail Pipe L	1	14) Left-side Silencer Spacer 1			
7) Silencer L	1	15) Spring	8	22) Clamp Band	1
8) Silencer R	1	16) Indicator Kit	1		



Pic1



Pic2



Pic3

